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RGB 5"

This datasheet gives detailed information about the Riverdi 5" TFT displays with RGB interface. The displays come in different versions: with **capacitive, resistive, or no touchscreen**, with a decorative **cover glass**, as well as with our without a **metal mounting frame**

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Rev.1.0 2019-06-07

LCD Type		TFT/Transmissive/Normally white	/
Size		5.0	Inch
Viewing Direction		12:00 (without image inversion)	O' Clock
Gray Scale Inversion Direction		6:00	O' Clock
Number of Dots		800 x (RGB) × 480	/
Driver IC		HX8664B+HX8264D	/
Interface Type	9	24bit RGB	/
	no touch module	600	
Brightness	CTP module	510	cd/m2
	RTP module	480	
Color Depth		16.7M	/
Pixel Arrange	ment	RGB Vertical Stripe	/
Surface Treatr	ment	Anti-glare / Clear (for CTP)	/
Input Voltage		3.3	V

Note 1: RoHS, REACH SVHC compliant

Note 2: LCM weight tolerance: ± 5%.

Revision Record

REV NO.	REVDATE	CONTENTS	REMARKS
1.0	2019-06-07	Initial Release	

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1. Module classification information

RV	Т	50	x	Q	Т	x	W	x	Ox
1.	2.	3.	4.	5.	6.	7.	8.	9.	10.

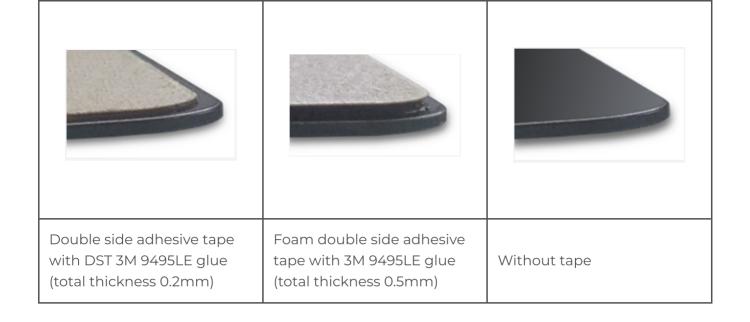
1.	BRAND	RV – Riverdi				
2.	PRODUCT TYPE	T – TFT Standard				
3.	DISPLAY SIZE	50 – 5.0"				
4.	MODEL SERIAL NO.	× (A-Z)				
5.	RESOLUTION	Q-800×480 px				
6.	INTERFACE	T- LCD TFT				
7.	FRAME	N – No Frame F – Mounting Frame				
8.	BACKLIGHT TYPE	W – LED White				
9.	TOUCH PANEL	N – No Touch Panel R – Resistive Touch Panel C – Capacitive Touch Panel				
10.	VERSION	Ox (00-99)				

2. Assembly guide – integration

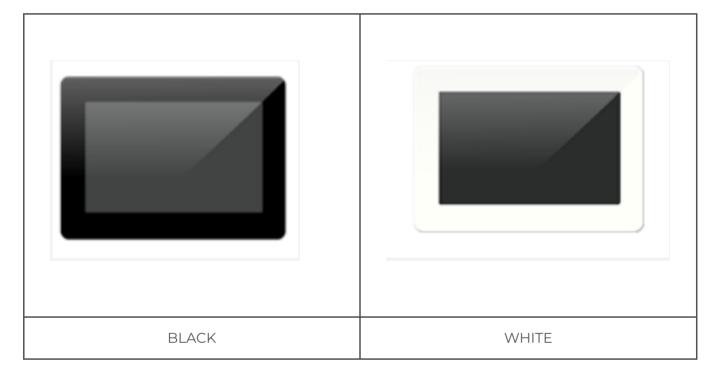
Three options of rear side adhesive tape are available: double side adhesive tape 0.2 mm with 3M 467MP glue, foam double side adhesive tape 0.5 mm with DST 3M 9495LE glue or without any tape.

There are also two versions of glass color: black and white.

Rear side adhesive tape options:



Cover glass color options:



Product options:

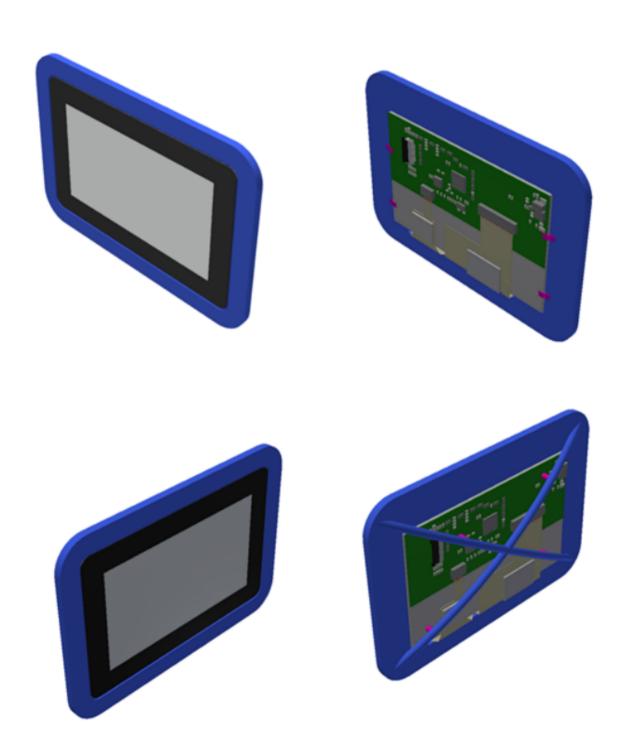
PART NUMBER	DESCRIPTION
RVT50UQTNWC00	RGB, CTP uxTouch, black cover glass, 0.2mm DST
RVT50UQTNWC01	RGB, CTP uxTouch, black cover glass, 0.5 mm DST
RVT50UQTNWC02	RGB, CTP uxTouch, black cover glass, no DST
RVT50UQTNWC03	RGB, CTP uxTouch, white cover glass, 0.2mm DST
RVT50UQTNWC04	RGB, CTP uxTouch, white cover glass, 0.5 mm DST
RVT50UQTNWC05	RGB, CTP uxTouch, white cover glass, no DST

2.1. UxTouch assembly

UxTouch are LCD TFT displays with specially designed projected capacitive touch panels. UxTouch display can be mounted without any holed in the housing. Our standard UxTouch displays include double-sided adhesive tape (DST) to stick TFT easily to the housing. Basic series include 4.3", 5.0" and 7.0" display sizes.

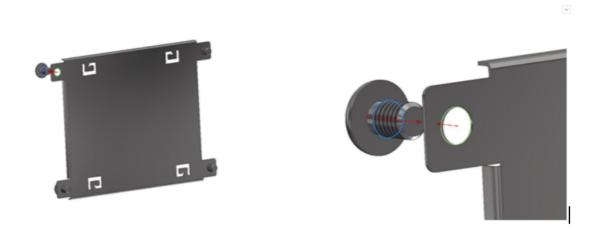
UxTouch models with double-side adhesive tape (PN with endings 00, 01, 03, 04) can be mounted by connecting the glass to the housing. Riverdi recommends to use support brackets assembled to display's back. An additional support will stiffen the whole structure and minimize the influence of external factors such as vibration. Figure 1 and Figure 2 below show examples of using support elements.

Figure 1. Example of using support brackets

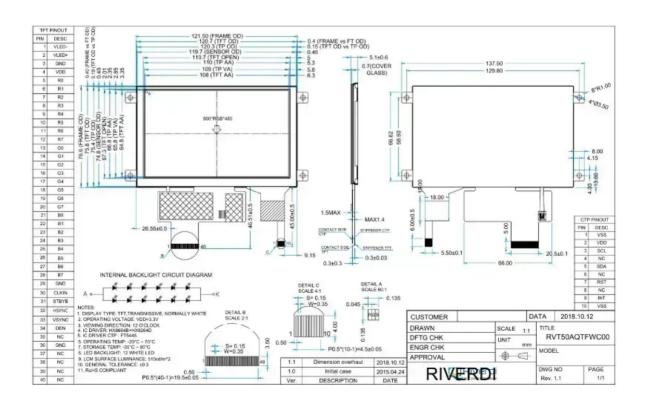


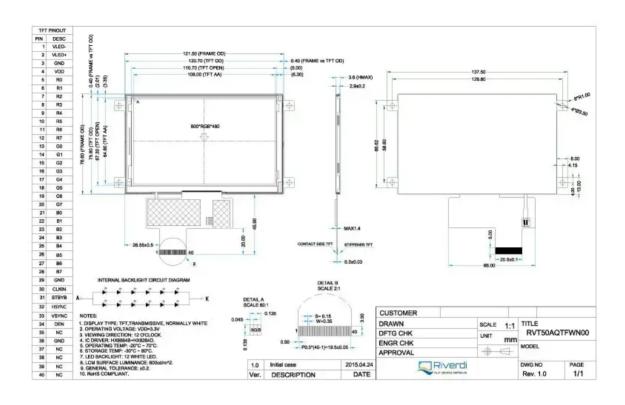
2.2. Mounting frame

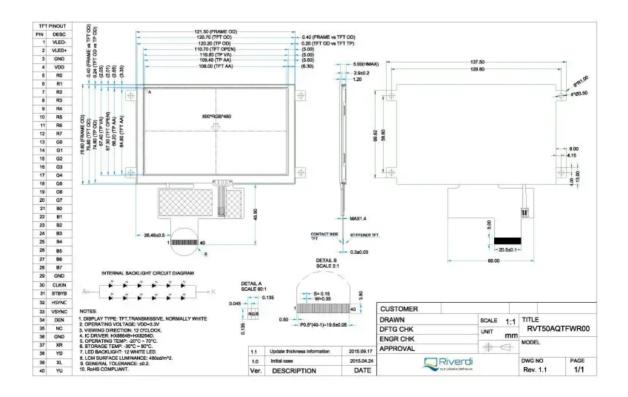
For dimensions 3.5", 4.3", 5.0" and 7.0" the product with mounting frame version is available. Thanks to the four catches attached to the side, frame provides strong assembly to the surface by mounting element (like the screw, see Figure 3). The frames are specially designed to fit Riverdi products perfectly. The diameter of the mounting hole is 3.5mm.

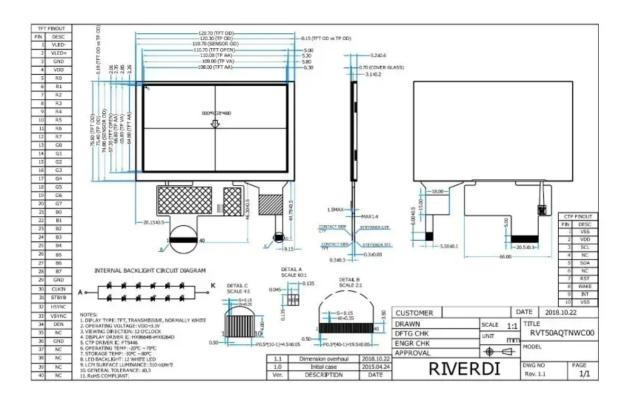


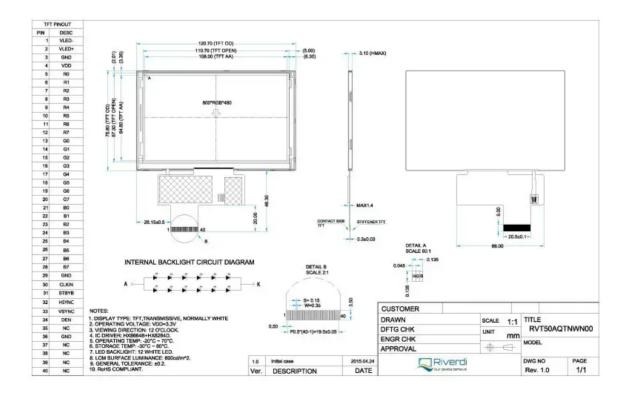
3. Drawings

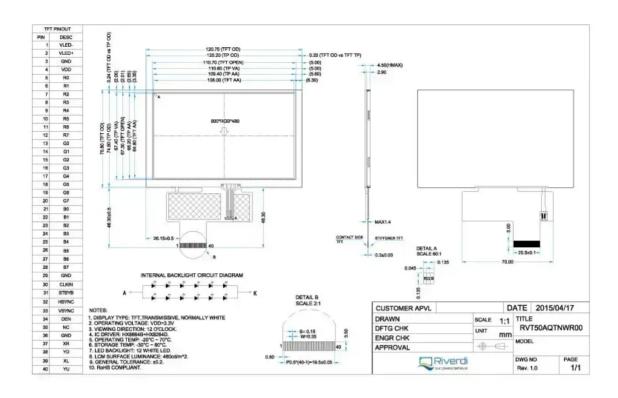


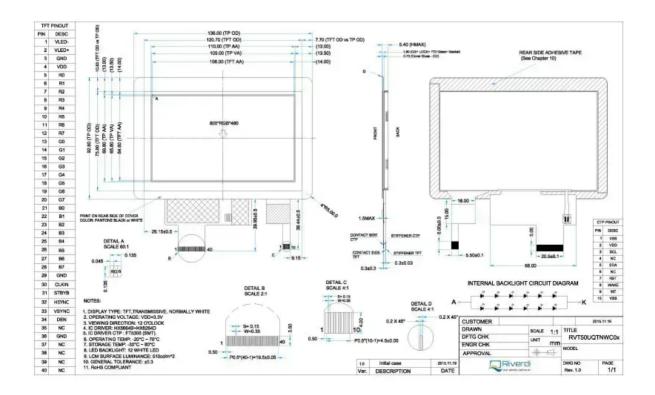












4. Absolute maximum ratings

PARAMETER	SYMBOL	MIN	MAX	UNIT
Supply Voltage for Logic	VDD	-0.3	4.0	V
Input Voltage for Logic	VIN	VSS-0.5	VDD+0.3	V
LED forward current	IF	-	60	mA
Operating Temperature	ТОР	-20	70	°C
Storage Temperature	TST	-30	80	°C
Humidity	RH	_	90% (Max 60°C)	RH

5. Electrical characteristics

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	NOTES
Supply Voltage For Module	VDD	3.0	3.3	3.6	V	
Input Voltage 'H' level	Vih	0.8VDD	_	VDD	V	
Input Voltage 'L' level	Vil	-0.3	_	0.2VDD	V	
Voltage for LED backlight	Vi	17.4	18.3	19.6	V	
Current for LEd backlight	П	30	40	50	mA	
Power consumption	Wbl	522	732	980	mW	
LED Life Time	_	30000	50000	_	Hrs	Notel

Note 1: The LED life time is defined as the module brightness decrease to 50% original brightness at Ta=25°C.

6. Electro-optical characteristics

ITEM		SYMBOL	CONDITION	MIN	TYP	MAX	UNIT REN	MARK N	OTE
Response Time		Tr+Tf		_	20	_	ms	Figure 4	4
Contrast Ratio		Cr	θ=0° Ø=0°	_	500	_	_	Figure 5	1
Luminance Uniformity δ WHI		δ WHITE		75	80	-	%	Figure 5	3
Surface TFT			Ta=25	540	600	_			
Luminance	TFT+CTP	Lv		500	540	_	cd/m2	Figure 5	2
Larrinarice	TFT+RTP			450	500	_			
			Ø = 90°	40	50	_	deg	Figure	
			Ø = 270°	60	70		deg	Figure	
Viewing Ang	alo Dango	θ	<i>Ø</i> - 270		/ 0		deg	6	6
Viewing Ang	gie Karige		Ø = 0°	60	70	_	deg	Figure	
			Ø = 180°	60	70	_	deg	Figure 6	

	Red	X		0.54	0.59	0.64			1
	Red	У		0.3	0.35	0.4			
	Green	Х	θ=0°	0.298	0.348	0.398			
CIE (x, y)	Green	У	Ø=0°	0.52	0.57	0.62	Figure 5	5	
Chromaticity	Blue	Х	v = 0 Ta=25	0.095	0.145	0.195	rigure 5	5	
	Blue	У	18-25	0.06	0.11	0.16			
	White	Х		0.27	0.32	0.37			
	vvnite	У		0.31	0.36	0.41			

Note 1. Contrast Ratio(CR) is defined mathematically as below, for more information see Figure 3.

Contrast Ratio = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information, see Figure 3.

Lv = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

Note 3. The uniformity in surface luminance δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information, see Figure 3.

 $\delta \text{ WHITE } = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$

Note 4. Response time is the time required for the display to transition from white to black (Rise Time, Tr) and from black to white (Decay Time, Tf). For additional information see FIG 1. The test equipment is Autronic-Melchers's ConoScope series.

Note 5. CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.

Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see Figure 4.

Note 7. For viewing angle and response time testing, the testing data is based on Autronic-Melchers's ConoScope series. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, CIE the test data is based on TOPCON's BM-5 photo detector.

Note 8. For TFT module, Gray scale reverse occurs in the direction of panel viewing angle.

Figure 3. The definition of response time

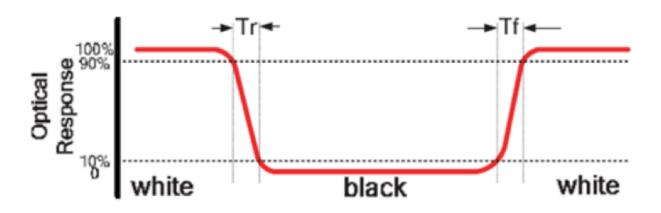
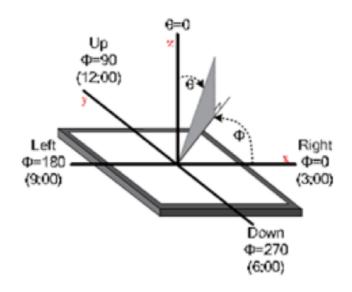


Figure 4. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

A: 5 mm
B: 5 mm
H,V: Active Area
Light spot size Ø=5mm, 500mm distance from the
LCD surface to detector lens
measurement instrument is TOPCON's luminance
meter BM-5

Figure 5.The definition of viewing angle



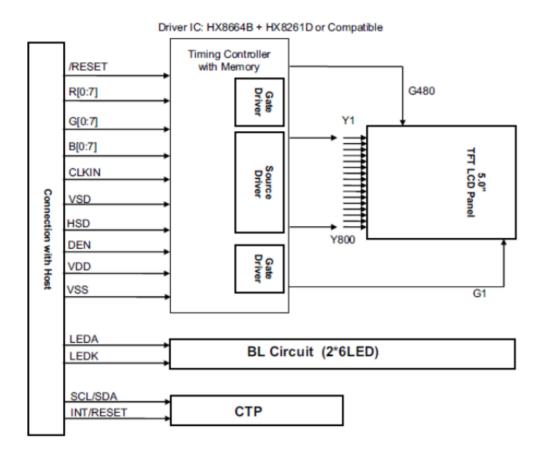
7. Interface description

PIN NO.	SYMBOL	DESCRIPTION	NOTE				
1	VLED-	Back Light Power Ground					
2	VLED+	Back Light Power Supply					
3	GND	Power Ground					
4	VDD	Power Supply Voltage					
5-12	R0-R7	Red Data					
13-20	G0-G7	Green Data					
21-28	B0-B7	Blue Data					
29	GND	Power Ground					
30	CLKIN	Dot Clock Signal					
31	STBYB	Standby mode control pin					
32	HSYNC	Horizontal Synchronized Signal input					
33	VSYNC	Vertical Synchronized Signal input					
34	DEN	Data Enable					
35	NC	NC					
36	GND	Power Ground					
37	NC (for CTP and no touch module)	No connection					
3/	XR (for RTP module)	X-Right	1				
38	NC (for CTP and no touch module)	No connection					
30	YD (for RTP module)	Y-Bottom	1				
39	NC (for CTP and no touch module)	No connection					
23	XL (for RTP module)	X-Left	1				
40	NC (for CTP and no touch module)	No connection					

|--|

Note: For digital RGB input data format, both SYNC mode and DE+SYNC mode are supported. If ENB signal is fixed low. SYNC mode is used. Otherwise, DEN+SYNC is used.

Figure 6. Block diagram



7.1. CTP interface

PIN NO.	SYMBOL	DESCRIPTION	REMARK
1	VSS	Power Ground	
2	VDD	Power for CTP	
3	SCL	I ² C SCL	
4	NC	No Connect	
5	SDA	I ² C SDA	
6	NC	No Connect	
7	/RST	Reset pin	
8	NC	No Connect	
9	/INT	Interrupt signal from CTP	
10	VSS	Power Ground	

8. Timing characteristics

8.1. LCD

8.1.1. Parallel RGB input timing table

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
Horizontal Display Area	Thd	_	800	_	DCLK
DCLK Frequency	Fclk	_	30	50	MHz
One Horizontal Line	Th	889	928	1143	DCLK
HS pulse width	Thpw	1	48	255	DCLK
HS Blanking	Thb	_	88	_	DCLK
HS Front Porch	Thfp	1	40	255	DCLK
Vertical Display Area	Tvd	_	480	_	TH
VS period time	Tv	513	525	767	TH
VS pulse width	Tvpw	3	3	255	TH
VS Blanking	Tvb	_	32	_	TH
VS Front Porch	Tvfp	1	13	255	TH

8.1.2. Clock and data input time diagram

Figure 7. Clock and data input time diagram

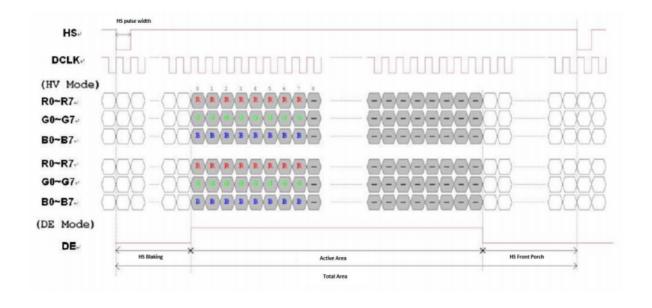
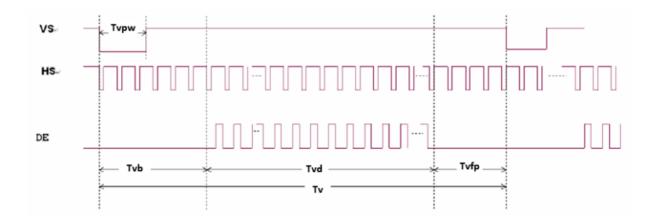


Figure 8. Vertical input timing diagram



8.1.3. AC electrical characteristics

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	NOTES
HS setup time	T _{hst}	8	_	_	ns	
HS hold time	T _{hhd}	8	_	_	ns	
VS setup time	T _{vst}	8	_	_	ns	
VS hold time	T _{vhd}	8	_	_	ns	
Data setup time	T _{dsu}	8	_	-	ns	
Data hold time	T _{dhd}	8	_	_	ns	
DE setup time	T _{esu}	8	-	_	ns	
DE hold time	T _{ehd}	8	_	_	ns	
DV _{DD} Power On Slew rate	T _{POR}	_	_	20	ns	From 0 to 90% DV _{DD}
RESET pulse width	T _{Rst}	10	_	_	ns	
DCLK cycle time	T _{coh}	20	-	_	ns	
DCLK pulse duty	T _{cwh}	40	50	60	%	

8.2. CTP

8.2.1. CTP interface timing characteristics

PARAMETER	MIN	MAX	UNIT
SCL Frequency	0	400	kHz
Bus Free Time Between a STOP and START Condition	4.7	/	μs
Hold Time (repeated) START Condition	4.0	/	μs
Data Setup Time	250	/	ns
Setup Time for Repeated START Condition	4.7	/	μs

Setup Time for STOP Condition	4.0 /	μs
-------------------------------	-------	----

8.2.2. CTP timing configuration

Figure 9. I2C Serial Data Transfer Format

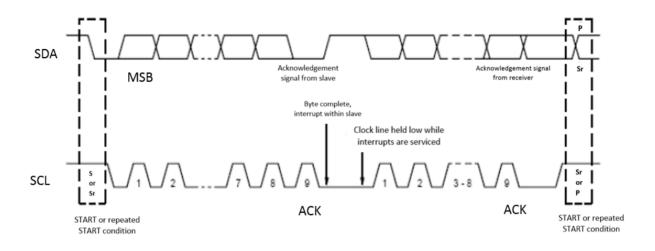


Figure 10. I2C master write, slave read

	SLV addr		Data[n] ►		✓ Data[n+1]		Data[n+2] ✓	
S	A[6:0]	W C	WD[7:0]	С	WD[7:0]	С	WD[7:0]	C P

Figure 11. I2C master read, slave write

	SLV addr		Data[n] ►	Data[n+1] ✓	Data[n+2] ✓		
	-			-			

MNEMONICS	DESCRIPTION
S	I2C Start or I2C Restart
A [6:0]	Slave address
	A [6:4]: 3'b011

	A [3:0]: data bits are identical to those of I2CCON [7:4] register.
W	1'b0: Write
R	1'b0: Read
С	ACK
Р	STOP: the indication of the end of a packet (if this bit is missing, S will indicate the end of the current packet and the beginning of the next packet)

8.2.3. Touch data read protocol

ADDRESS	NAME	віт7	ВІТ6	BIT5	BIT4	віт3	BIT2	віті	віто	HOST ACCESS
00h	DEVIDE_MODE		Devic	e Mod	e[2:0]					RW
01h	GEST_ID	Gestu	re ID[7	7:0]						R
02h	TD_STATUS					Num point	ber of s[3:0]	touch		R
03h	TOUCH1_XH	1 st Eve Flag	ent			1 st To	uch X I	Positio	n[11:8]	R
04h	TOUCH1_XL	1 st Tou	uch X F	Position	า[7:0]					R
05h	TOUCH1_YH	1 st Tou	uch ID	[3:0]		1 st To	uch X I	Position	n[11:8]	R
06h	TOUCH1_YL	1 st Tou	ıch Y F	Position	n[7:0]					R
07h										R
08h										R
09h	TOUCH2_XH	2 nd E\ Flag	/ent			2 nd To	ouch X	Positio	on[11:8]	R
0Ah	TOUCH2_XL	2 nd To	ouch X	Positio	n[7:0]					R
0Bh	TOUCH2_YH	2 nd To	ouch IE	0[3:0]		2 nd To	ouch X	Position	on[11:8]	R
0Ch	TOUCH2_YL	2 nd To	ouch Y	Positic	n[7:0]					R
0Dh										R
0Eh										R
OFh	TOUCH3_XH	3 rd Ev Flag	ent			3 rd To	ouch X	Positic	n[11:8]	R
10h	TOUCH3_XL	3 rd To	uch X	Positio	n[7:0]					R
11h	TOUCH3_YH	3 rd To	uch ID	[3:0]		3 rd To	uch X	Positic	n[11:8]	R
12h	TOUCH3_YL	3 rd To	uch Y	Positio	n[7:0]					R
13h										R
14h										R
15h	TOUCH4_XH	4 th Ev Flag	4 th Event 4 th Touch X Position[11:8]							R
16h	TOUCH4_XL	4 th Touch X Position[7:0]						R		
17h	TOUCH4_YH		uch ID			4 th To	ouch X	Positio	on[11:8]	R
18h	TOUCH4_YL	4 th To	uch Y	Positio	n[7:0]					R
19h										R
1Ah										R

1Bh	TOUCH5_XH	5 th Event Flag			5 th Touch X Position[11:8]	R		
1Ch	TOUCH5_XL	5 th Touch X P	5 th Touch X Position[7:0]					
1Dh	TOUCH5_YH	5 th Touch ID[3:0]			5 th Touch X Position[11:8]	R		
1Eh	TOUCH5_YL	5 th Touch Y P	R					

8.2.4 Data description

DEVICE_MODE

This register is the device mode register, configure it to determine the current mode of the chip.

ADRESS	BIT ADRESS	REGISTER NAME	DESCRIPTION
			000b Work Mode
00h	6:4	Device Mode [2:0]	100b Factory Mode – Read Raw Data

GEST_ID

This register describes the gesture of a valid touch.

ADRESS	BIT ADRESS	REGISTER NAME	DESCRIPTION
			Gesture ID
			0x10 Move Up
		0x14 Move Down	
01h	7:0	Gesture ID [7:0]	0x18 Move Right
			0x48 Zoom In
			0x49 Zoom Out
			0x00 No Gesture

TD_STATUS

This register is the Touch Data status register.

ADRESS	BIT ADRESS	REGISTER NAME	DESCRIPTION	
02h	3:0	Number of Touch Points [2:0]	How Many Points Detected 1-5 is Valid	
	7:4			

TOUCHn_XH(n:1-10)

This register describes MSB of the X coordinate of the nth touch point and the corresponding event flag.

ADRESS	BIT ADRESS	REGISTER NAME	DESCRIPTION	
03h	7:6	Event Flag	00b: Put Down	

~			01b: Put Up
39h			10b: Contact
			11b: Reserved
	5:4		Reserved
	3:0	Touch X Position [11:8]	MSB of Touch X Position in Pixels

TOUCHn_XL(n:1-10)

This register describes LSB of the X coordinate of the nth touch point.

ADRESS	BIT ADRESS	REGISTER NAME	DESCRIPTION
04h			
~	7:0	Touch X Position [7:0]	LSB of the Touch X Position in Pixels
3Ah			

TOUCHn_YH(n:1-10)

This register describes MSB of the Y coordinate of the nth touch point and corresponding touch ID.

ADRESS	BIT ADRESS	REGISTER NAME	DESCRIPTION	
05h ~	7:4	Touch ID[3:0]	Touch ID of Touch Point	
3Bh	3:0	Touch X Position [11:8]	MSB of Touch Y Position in Pixels	

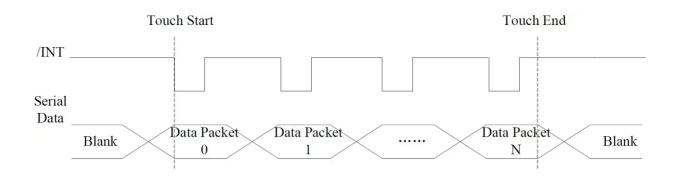
TOUCHn_YL(n:1-10)

This register describes LSB of the Y coordinate of the nth touch point.

ADRESS	BIT ADRESS	REGISTER NAME	DESCRIPTION
05h			
~	7:0	Touch X Position [7:0]	LSB of the Touch Y Position in Pixels
3Bh			

8.2.5 Interrupt trigger mode

Figure 12. Interrupt trigger mode timing



9. Touch screen panel specification

9.1. Electrical characteristics

9.1.1. Capacitive touch panel

DESCRIPTION		SPECIFICATION
Operating Voltage	Operating Voltage	
Power Consumption (IDD)	Active Mode	TBDmA
Power Consumption (IDD)	Sleep Mode	ΤΒDμΑ
Interface	Interface	
Linearity		<1.5%
Controller		FT5446
I2C address		0x38 (7-bit address)
Resolution		800*480

9.1.2. Resistive touch panel

ITEM	VALUE			UNIT	REMARK	
. I I CIAI	Min.	Тур.	Max.	ONII	REMARK	
Linearity	-1.5	_	1.5	%	Analog X and Y directions	
Terminal Resistance	350	_	1000	Ω	X	
Terrilliai Resistance	100	_	450	Ω	Y	
Insulation Resistance	_	_	_	МΩ	DC 25V	
Voltage	_	_	10	V	DC	
Chattering	_	_	10	ms	100kΩ pull-up	
Transparency	80	_	_	%	JIS K7105	

Note: Avoid operating with hard or sharp material such as a ball point pen or a mechanical pencil except a polyacetal pen (tip R0.8mm or less) or a finger

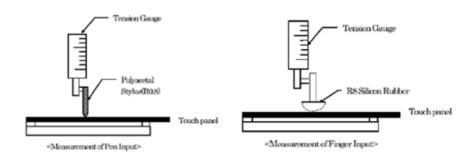
9.2.1. Capacitive touch panel

DESCRIPTION	INL SPECIFICATION	REMARK
Touch Panel Size	5.0 inch	
Outline Dimension (OD)	120.3mm x 75.4mm	Cover Lens Outline
Outline Dimension (OD) – UxTouch	136.0mm x 92.80mm	Cover Lens Outline
Product Thickness	1.9mm	
Glass Thickness	0.7mm	
Ink View Area	109.0mm x 65.8mm	
Sensor Active Area	110.0mm x 66.8mm	
Input Method	5 Finger	
Activation Force	Touch	
Surface Hardness	≥7H	

9.2.2. Resistive touch panel

ITEM	VALUE	UNIT	REMARK		
I I EIVI	Min.	Тур.	Max.	ONII	REMARK
Activation Force	80	_	-	gf	Note 1
Durability-Surface Scratching	Write 100,000	_	_	characters	Note 2
Durability-Surface Pitting	1,000,000	_	-	touches	Note 3
Surface Hardness	3	_	_	Н	JIS K5400

Note 1: Force test condition, Input DC 5V on X direction, Drop off Polyacetal Stylus (R0.8), until output voltage stabilize, then get the R8.0mm Silicon rubber and do finger Activation force test. Next step, 9 points.



Note 2: Measurement surface area conditions, Scratch 100,000 times straight line on the film with a stylus change every 20,000 times with Force: 250gf, Speed: 60mm/sec by R0.8 polaceteal stylus.

Note 3: Pitting test, Pit 1, 000, 000 times on the film with R0.8 silicon rubber with Force: 250gf and Speed: 2 times/sec.

10. Inspection

Standard acceptance/rejection criteria for TFT module.

10.1. Inspection condition

Ambient conditions:

Temperature: 25±°CHumidity: (60±10) %RH

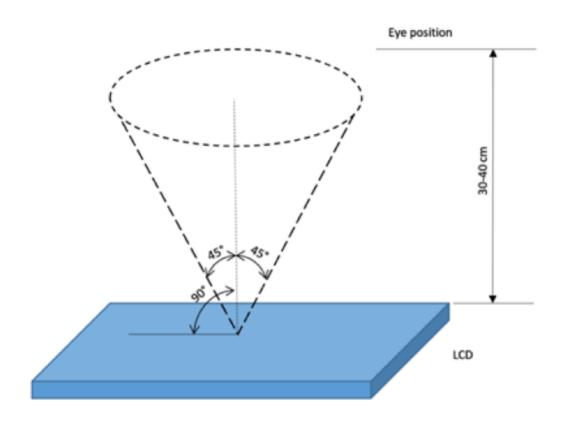
• Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance:

35±5cm between inspector bare eye and LCD.

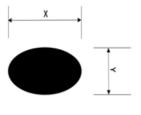
Viewing Angle:

U/D: 45°/45°, L/R 45°/45°



10.2 Inspection standard

Black spots, white
spots, light leakage,
Foreign Particle
(round Type)

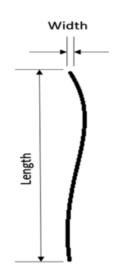


ח	_	(<i>x</i>	+	y)
	_		2	

Size < 5"		
Average Qualified		
Diameter	Qty	
D < 0.2 mm	Ignored	
0.2 mm < D <	3	
0.3 mm		
0.3 mm < D <	2	
0.5 mm		
0.5 mm < D	0	

Size >= 5"		
Average	Qualified	
Diameter	Qty	
D<0.2 mm	Ignored	
0.2 mm < D <	4	
0.3 mm	4	
0.3 mm < D <	2	
0.5 mm		
0.5 mm < D	0	

LCD black spots, white spots, light leakage (line Type)



Size < 5"			
Length	Width	Qualified	
Length	VVIGUI	Qty	
_	W< 0.02	Ignored	
L < 3.0	0.02 < W		
L \ 3.0	<0.05	2	
L < 2.5	0.05 < W		
L \ 2.5	<0.08		
_	0.08 < W	0	

Size >= 5"			
Length	Width	Qualified Qty	
_	W< 0.02	Ignored	
L < 3.0	0.02 < W <0.05	/	
L < 2.5	0.05 < W <0.08	4	
_	0.08 < W	0	

Item Criterion

Clear spots

Size < 5"		
Average Diameter	Qualified Qty	
D < 0.2 mm	Ignored	
0.2 mm < D < 0.3 mm	3	
0.3 mm < D < 0.5 mm	2	
0.5 mm < D	0	

Si	ze	>=	5"
----	----	----	----

	Average Diameter	Qualified Qty
	D<0.2 mm	Ignored
	0.2 mm < D < 0.3 mm	4
	0.3 mm < D < 0.5 mm	2
	0.5 mm < D	0
	*Spots density: 10 mm	
	Size < 5"	
	Average Diameter	Qualified Qty
	D < 0.2 mm	Ignored
	0.2 mm < D < 0.5 mm	3
	0.5 mm < D < 1 mm	2
	1 mm < D	0
Polarizer bubbles	Total Q'ty	3
	Size >= 5"	
	Average Diameter	Qualified Qty
	D<0.25 mm	Ignored
	0.25 mm < D < 0.5 mm	3
	0.5 mm < D	0
	Size < 5" item Black do defect Bright dot defect	Qualified Qty 4 2
	Total Dot	5
Electrical Dot Defect	Total Bot	
	Size >= 5"	
	item	Qualified Qty
	Black do defect	5
	Bright dot defect	2
	Total Dot	5
Item	Criterion	
Touch panel spot	Size < 5"	
	Average Diameter	Qualified Qty
	D < 0.2 mm	Ignored
	0.2 mm < D < 0.4 mm	5
	0.4 mm < D < 0.5 mm	2
	0.5 mm < D	0
	Size >= 5"	
	Average Diameter	Qualified Qty
	D<0.25 mm	Ignored

	0.25 mm < D < 0.5 mm 0.5 mm < D		4	
			0	
			-	
	Size < 5"			
	Length	Width	Qualified	
	Length	VVIGCII	Qty	
	_	W< 0.02	Ignored	
	L < 3.0	0.02 < W < 0.05		
	L < 2.5	0.05 < W < 0.08	_ 2	
Touch panel White Line Coretch	_	0.08 < W	0	
Touch panel White Line Scratch		-		
	Size >= 5"			
	Length	Width	Qualified	
			Qty	
	_	W< 0.03	Ignored	
	L < 5.0	0.03 < W < 0.05	2	
	_	0.05 < W	0	
		ı		

11. Reliability test

NO.	TEST ITEM	TEST CONDITION
1	High Temperature Storage	80±2°C/240hours
2	Low Temperature Storage	-30±2°C/240hours
3	High Temperature Operating	70±2°C/240hours
4	Low Temperature Operating	-20±2°C/240hours
		-30±2°C~25~80±2°C × 20 cycles
5	Temperature Cycle	(30min.) (5min.)
6	Damp Proof Test	60°C ±5°C × 90%RH/240hours
7	Vibration Test	Frequency 10Hz~55Hz Amplitude of vibration : 1.5mm Sweep: 10Hz~55Hz~10Hz, 12min X, Y, Z 2 hours for each direction.
8	Package Drop Test	Height:60 cm 1 corner, 3 edges, 6 surfaces
9	ESD Test	Air: ±4KV 150pF/330Ω 5 times Contact: ±2KV 150pF/330Ω 5 time



■ Still stuck How can we help

Updated on April 30, 2020

← RGB 4.3"

RGB 7" →

Was this article helpful to you

Yes

No